
























Pop Rivets - Comparison Chart

- Dome Head Style pictured only. We also stock large flange head & countersunk.
- Back-up washers available in steel, aluminum, and stainless.
- Shown actual size.*

Materials: All Aluminum, All Steel, All stainless, Alum/Steel, Stainless/Steel

1/8" RIVET DIAMETER	ITEM #	5/32" RIVET DIAMETER	ITEM #
	#42		#52
	#43		#54
	#44		#56
	#45		#58
	#46		
	#48		
Shown actual size.		Shown actual size.	
3/16" RIVET DIAMETER	ITEM #	1/4" RIVET DIAMETER	ITEM #
	#62		#84
	#64		#86
	#66		#88
	#68		#810
	#610		#812
	#612		#816
	#616		
Shown actual size.		Shown actual size.	

To Order Call: 708-447-4500 or Outside Illinois 800-837-8707



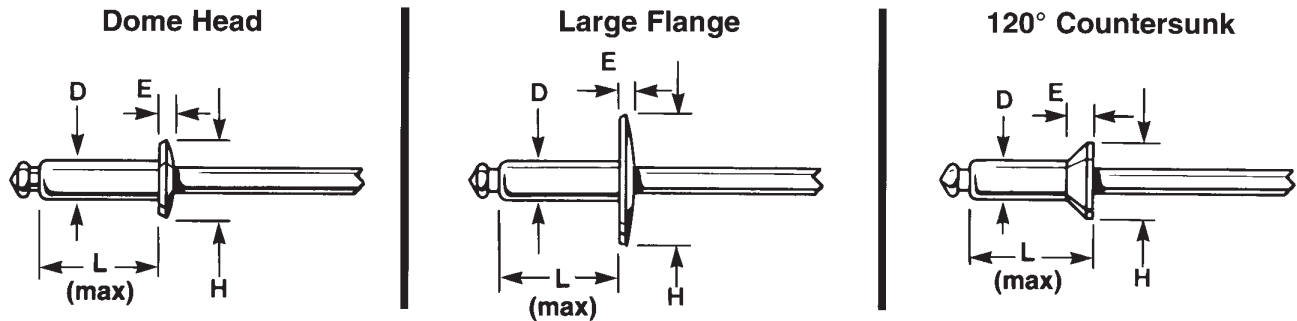
Open-end POP Rivets

Part Number Identification Code

EXAMPLE: To order a 3/16" Diameter, large Flange, Dome Head, Aluminum Body rivet with a 5/8" Maximum Grip and a carbon Steel Break Drum Mandrel.

SPECIFY:

A	D	6	10	BS	LF
Rivet Body Material	Head Style	Rivet Diameter	Max. Grip	Mandrel Material and Design	Large Flange Rivet Head
A = Aluminum C = Copper M = Monel P = Soft-Set Aluminum S = Carbon Steel SS = Stainless Steel	D = Dome Head K = Countersunk	in 32nds of an inch Example: 6 Equals 6/32nds (or 3/16") body diameter	in 16ths of an inch Example: 10 Equals 10/16ths (or 5/8") maximum grip	ABS = Aluminum Break Stem Mandrel BS = Carbon Steel Break Stem Mandrel SSBS = Stainless Steel Break Stem Mandrel	Designates rivet having "Truss" style dome head.



TYPE OF RIVET	ITEM NUMBER	BOX QTY	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMITED STRENGTHS (lb)†	
								Shear	Tensile
5056 Aluminum Rivets with Coated Carbon Steel Mandrel	AD32BS	500	.097-.100 #41	.031-.125	.240	.188	.032	125	175
	AD34BS	500		.126-.250	.365	.188	.032		
	AD41BS	500		.031-.062	.203	.250	.040	210	325
	AD42BS	500		.063-.125	.265	.250	.040		
	AD43BS	500		.126-.187	.328	.250	.040		
	AD44BS	500		.188-.250	.390	.250	.040		
	AD45BS	500		.251-.312	.453	.250	.040		
	AD46BS	500		.313-.375	.515	.250	.040		
	AD48BS	500		.376-.500	.640	.250	.040		
	AD410BS	500	.129-.133 #30	.501-.625	.765	.250	.040		
	AD42BSLF	500		.031-.125	.265	.375	.045		
	AD43BSLF	500		.126-.187	.328	.375	.045		
	AD44BSLF	500		.188-.250	.390	.375	.045		
	AK42BS	500		.063-.125	.265	.220	.035		
	AK43BS	500		.126-.187	.328	.220	.035		
	AK44BS	500		.188-.250	.390	.220	.035		
	AK45BS	500		.251-.312	.453	.220	.035		
	AD52BS	500		.063-.125	.290	.312	.047	340	490
	AD53BS	500		.126-.187	.353	.312	.047		
	AD54BS	500	.160-.164 #20	.188-.250	.415	.312	.047		
	AD56BS	500		.251-.375	.540	.312	.047		
	AD58BS	500		.376-.500	.665	.312	.047		
	AD54BSLF	500		.126-.250	.415	.468	.056		
	AK54BS	500	.160-.164 #20	.188-.250	.415	.281	.045	340	490
AK56BS	500		.251-.375	.540	.281	.045			

† values shown are a guide only and may vary depending upon the application.



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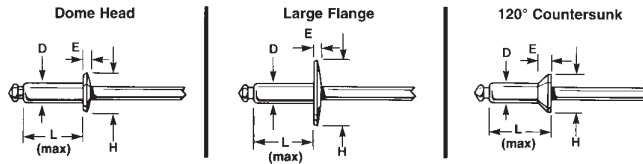
Open-End POP Brand Rivets

TYPE OF RIVET	ITEM NUMBER	D RIVET BODY	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMATE STRENGTHS (lb)† Shear Tensile	
5056 Aluminum Rivets with Coated Carbon Steel Mandrel (cont'd)	AD62BS			.063-.125	.315	.375	.055		
	AD64BS			.126-.250	.440	.375	.055		
	AD66BS			.251-.375	.565	.375	.055		
	AD68BS			.376-.500	.690	.375	.055		
	AD610BS			.501-.625	.815	.375	.055		
	AD612BS			.626-.750	.940	.375	.055		
	AD614BS			.751-.875	1.065	.375	.055		
	AD616BS	.187	.192-.196 #11	.876-1.000	1.190	.375	.055	445	720
	AD64BSLF	(3/16)		.126-.250	.440	.625	.083		
	AD66BSLF			.251-.375	.565	.625	.083		
	AK68BSLF			.376-.500	.690	.625	.083		
	AD610BSLF			.501-.625	.815	.625	.083		
	AD612BSLF			.626-.750	.940	.625	.083		
	AD616BSLF			.751-1.000	1.190	.625	.083		
	AK64BS			.126-.250	.440	.348	.055		
	AD84BS			.063-.250	.490	.500	.073		
	AD86BS			.7251-.375	.615	.500	.073		
	AD88BS	.250	.257-.261 F	.376-.500	.740	.500	.073	890	1200
	AD810BS	(1/4)		.501-.625	.865	.500	.073		
	AD812BS			.626-.750	.990	.500	.073		
AD816BS			.751-1.000	1.240	.500	.073			
ETP Copper Rivets with Coated Caron Steel mandrel	CD42BS	.125	.129-.133 #30	.063-.125	.265	.250	.040	215	300
	CD44BS	(1/8)		.126-.250	.390	.250	.040		
	AD32ABS			.031-.125	.240	.188	.032		
	AD34ABS	.094	.097-.100 #41	.126-.250	.365	.188	.032	85	135
	AD36ABS	(3/32)		.251-.375	.490	.188	.032		
	AD41ABS			.031-.062	.203	.250	.040		
	AD42ABS			.063-.125	.265	.250	.040		
	AD43ABS			.126-.187	.328	.250	.040		
	AD44ABS			.188-.250	.390	.250	.040		
	AD45ABS			.251-.312	.453	.250	.040		
5052 Aluminum Rivets with Aluminum Mandrel	AD46ABS	.125	.129-.133 #30	.313-.375	.515	.250	.040	155	235
	AS48ABS	(1/8)		.376-.500	.640	.250	.040		
	AD410ABS			.501-.626	.765	.250	.040		
	AD42BSLF			.031-.125	.265	.375	.065		
	AD44BSLF			.126-.250	.390	.375	.065		
	AK42ABS*			.063-.125	.265	.220	.030		
	AD52ABS			.063-.125	.290	.312	.047		
	AD53ABS			.126-.187	.353	.312	.047		
	AD54ABS			.188-.250	.415	.312	.047		
	AD56ABS	.156	.160-.164 #20	.251-.375	.540	.312	.047	225	350
AD58ABS	(5/32)		.376-.500	.665	.312	.047			
AD54BSLF			.126-.250	.415	.468	.075			
AD56BSLF			.251-.375	.540	.468	.075			
AD58BSLF			.376-.500	.665	.468	.075			
AD62ABS			.063-.125	.315	.375	.055			
AD64ABS			.126-.250	.440	.375	.055			
AD66BS			.251-.375	.565	.375	.055			
AD68ABS			.376-.500	.690	.375	.055			
AD610ABS			.501-.625	.815	.375	.055			
AD612ABS	.187	.192-.196 #11	.626-.750	.940	.375	.055	315	500	
AD616ABS	(3/16)		.751-1.000	1.190	.75	.055			
AD64BSLF			.063-.250	.450	.625	.092			
AD66BSLF			.251-.375	.565	.625	.092			
AD68BSLF			.376-.500	.690	.625	.092			
AD610BSLF			.501-.625	.815	.625	.092			
AD612BSLF			.626-.750	.940	.625	.092			
AD84ABS			.063-.250	.490	.500	.073			
AD86ABS	.250	.257-.261 F	.251-.375	.615	.500	.073	600	750	
AD812ABS	(1/4)		.501-.750	.990	.500	.073			
1100 Aluminum Soft-Set Rivets with Aluminum Mandrel	PAD41ABS			.031-.062	.203	.250	.040		
	PAD42ABS			.063-.125	.265	.250	.040		
	PAD43ABS	.125	.129-.133 #30	.126-.187	.328	.250	.040	65	85
	PAD44ABS	(1/8)		.188-.250	.390	.250	.040		
	PAD46ABS			.251-.375	.515	.250	.040		
	PAD48ABS			.376-.500	.640	.250	.040		
	PAD54ABS	.156	.160-.164 #20	.063-.250	.415	.312	.047	105	145
PAD64ABS	.187	.192-.196 #11	.188-.250	.440	.375	.055	145	205	
PAD66ABS	(3/16)		.251-.375	.565	.375	.055	145	205	

To Order Call: 708-447-4500 or Outside Illinois 800-837-8707



Open-end POP Rivets



TYPE OF RIVET	ITEM NUMBER	D RIVET BODY DIAM	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMATE STRENGTHS (lb)†				
								Shear	Tensile			
Zinc-Plated Carbon Steel Rivets with Coated Carbon Steel Mandrel	ADSD32BS	.094 (3/32)	.097-.100 #41	.031-.125	.375	.055	.032	150	205			
	ADSD34BS			.126-.250	.440	.375	.032					
	ADSD41BS	.125 (1/8)	.129-.133 #30	.031-.062	.203	.250	.040	295	425			
	ADSD42BS			.063-.125	.265	.250	.040					
	ADSD43BS			.126-.187	.328	.250	.040					
	ADSD44BS			.188-.250	.390	.250	.040					
	ADSD45BS			.251-.312	.453	.250	.040					
	ADSD46BS			.313-.375	.515	.250	.040					
	ADSD48BS			.376-.500	.640	.250	.040					
	ADSD42BSLF			.063-.125	.265	.375	.065					
	ADSD44BSLF			.126-.250	.390	.375	.065					
	ADSK42BS			.063-.125	.265	.220	.030					
	ADSK44BS	.126-.250	.390	.220	.030							
	ADSD52BS	.156 (5/32)	.160-.164 #20	.063-.125	.290	.312	.047	410	570			
	ADSD53BS			.126-.187	.353	.312	.047					
	ADSD54BS			.188-.250	.415	.312	.047					
	ADSD56BS			.251-.375	.540	.312	.047					
	ADSD54BSLF	.126-.250	.415	.468	.075							
	ADSD62BS	.187 (3/16)	.192-.196 #11	.063-.125	.315	.375	.055	590	815			
	ADSD64BS			.126-.250	.440	.375	.055					
	ADSD66BS			.251-.375	.565	.375	.055					
	ADSD68BS			.376-.500	.690	.375	.055					
	ADSD610BS			.501-.625	.815	.375	.055					
	ADSD612BS			.626-.750	.940	.375	.055					
	ADSD616BS			.751-1.000	1.190	.375	.055					
	ADSD64BSLF			.063-.250	.440	.625	.092					
	ADSD66BSLF			.251-.375	.565	.625	.092					
	ADSD68BSLF			.376-.500	.690	.625	.092					
	ADSD610BSLF			.501-.625	.815	.625	.092					
	ADSD612BSLF			.626-.750	.940	.625	.092					
ADSD84BS	.250 (1/4)			.257-.261 F	.063-.250	.490	.500			.073	1245	1505
ADSD86BS					.251-.375	.615	.500			.073		
ADSD88BS		.376-.500	.740		.500	.073						
ADSD810BS		.501-.625	.865		.500	.073						
ADSD812BS		.626-.750	.990		.500	.073						
ADSD816BS		.751-1.000	1.240		.500	.073						
Stainless Steel Rivets with Coated Carbon Steel Mandrel	ADSSD41BS	.125 (1/8)	.129-.133 #30	.031-.062	.203	.250	.040	550	700			
	ADSSD42BS			.063-.125	.265	.250	.040					
	ADSSD43BS			.126-.187	.328	.250	.040					
	ADSSD44BS			.188-.250	.390	.250	.040					
	ADSSD46BS			.251-.375	.515	.250	.040					
	ADSSD48BS			.376-.500	.640	.250	.040					
	ADSSD42BSLF			.031-.125	.265	.375	.065					
	ADSSD43BSLF			.126-.187	.328	.375	.065					
	ADSSD44BSLF			.188-.250	.390	.375	.065					
	ADSSD52BS			.156 (5/32)	.160-.164 #20	.063-.125	.290			.312	.047	900
ADSSD54BS	.126-.250	.415	.312			.047						
ADSSD56BS	.251-.375	.540	.312			.047						
ADSSD62BS	.187 (3/16)	.192-.196 #11	.063-.125	.315	.375	.055	1000	1375				
ADSSD64BS			.126-.250	.440	.375	.055						
ADSSD66BS			.251-.375	.565	.375	.055						
ADSSD68BS			.376-.500	.690	.375	.055						
Stainless Steel Rivets with Stainless Steel Mandrel	ADSSD42SSBS	.125 (1/8)	.129-.133 #30	.031-.125	.265	.250	.040	550	700			
	ADSSD43SSBS			.126-.187	.328	.250	.040					
	ADSSD44SSBS			.188-.250	.390	.250	.040					
	ADSSD46SSBS			.251-.375	.515	.250	.040					
	ADSSD48SSBS			.376-.500	.640	.250	.040					
	ADSSD42SSBSLF			.031-.125	.265	.375	.065					
	ADSSD43SSBSLF			.126-.187	.328	.375	.065					
	ADSSD44SSBSLF			.188-.250	.390	.375	.065					

† values shown are a guide only and may vary depending upon the application.



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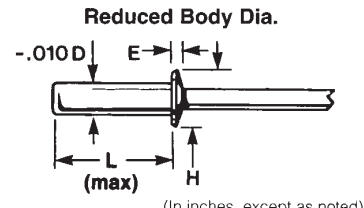
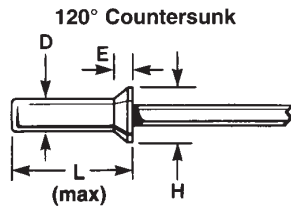
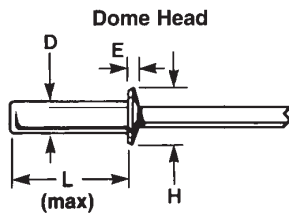
Closed-end Sealing Rivets

Part Number Identification Code

EXAMPLE: To order a 1/8" Diameter, Dome Head, Hollow Core, Aluminum Body Rivet with a 1/4" maximum Grip and Aluminum Mandrel.

SPECIFY:

A	D	4	4	A	H	
Rivet Body Material	Head Style	Rivet Diameter	Max. Grip	Mandrel Material	Core Design	Body Dia.
A = Aluminum C = Copper S = Steel SS = Stainless Steel	D = Dome Head K = Countersunk 120°	in 32nds of an inch Example: 4 Equals 4/32nds (or 1/8") body diameter	in 16ths of an inch Example: 4 Equals 4/16ths (or 1/4") maximum grip	A = Aluminum SS = Stainless Steel No Letter = Carbon Steel	H = Hollow core S = Solid core	R = Reduced No Letter = Full size



(In inches, except as noted)

TYPE OF RIVET	ITEM NUMBER	D RIVET BODY DIAM	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMITED STRENGTHS (lb)†	
								Shear	Tensile
Closed-End Sealing Rivets: 5056 Aluminum Rivets with Carbon Steel mandrel, Domed Head, Hollow Core *Available also as Solid Core	AD41H			.032-.062	.255	.236	.051		
	AD42H AD42S*			.063-.125	.316	.236	.051		
	AD43H AD43S*			.126-.187	.377	.236	.051		
	AD44H	.125		.126-.187	.377	.236	.051	** 480	
	AD45H	(1/8)	.129-.133 #30	.188-.250	.440	.236	.051	305	385
	AD46H			.313-.375	.565	.260	.051		
	AD48H			.376-.500	.690	.260	.051		
	AD52H			.063-.125	.330	.312	.066		
	AD53H	.156	.160-.164 #20	.126-.187	.392	.312	.066	430	605
	AD55H	(5/32)		.188-.312	.517	.312	.066		
	AD62H AD62S*			.063-.125	.345	.375	.081		
	AD64H AD64S*	.187	.192-.196 #11	.126-.250	.470	.375	.081	** 890	
	AD66H AD66S*	(3/16)		.251-.375	.595	.375	.081	575	840
	AD68H			.376-.500	.720	.375	.081		
	AD84H	.250	.257-.261 F	.126-.250	.505	.500	.099	900	1100
AD86H	(1/4)		.251-.375	.630	.500	.099			
AD45HR	.118	.125-.128	.251-.312	.500	.236	.041	305	385	
AD56HR	.145	.156-.159	.251-.375	.592	.301	.064	430	605	
Closed-End Sealing Rivets: 1100 Aluminum Domed-Head Rivets with Aluminum Mandrel	AD42AH			.063-.125	.316	.236	.051		
	AD43AH	.125	.129-.133 #30	.126-.187	.377	.236	.051	105	150
	AD44AH	(1/8)		.188-.250	.440	.236	.051		
	AD54AH	.156	.160-.164 #20	.063-.250	.455	.312	.066	155	240
	AD62AH			.063-.125	.345	.375	.081		
	AD64AH	.187	.192-.196 #11	.126-.250	.470	.375	.081	220	310
Closed-End Sealing Rivets: 5056 Aluminum Domed-Head Rivets with Stainless Steel Mandrel	AD66AH	(3/16)		.251-.375	.595	.375	.081		
	AD68AH			.376-.500	.720	.375	.081		
Closed-End Sealing Rivets: 5056 Aluminum Domed-Head Rivets with Stainless Steel Mandrel	AD64SSH	.187	.192-.196 #11	.126-.250	.470	.375	.081	575	840
	AD66SSH	(3/16)		.251-.375	.595	.375	.081		
Closed-End Sealing Rivets: 5056 Aluminum Rivets with Carbon Steel Mandrel & 120° Countersunk Head	AK41H			.031-.062	.297	.233	.050		
	AK42H			.063-.125	.361	.233	.050		
	AK43H	.125	.129-.133 #30	.126-.187	.422	.233	.050	305	385
	AK44H	(1/8)		.188-.250	.486	.233	.050		
	AK45H			.251-.312	.548	.233	.050		
	AK53H	.156	.160-.164 #20	.126-.187	.452	.312	.065	430	605
	AK64H	.187	.192-.196 #11	.126-.250	.540	.375	.075	575	840
AK66H	(3/16)		.251-.375	.665	.375	.075			

† values shown are a guide only and may vary depending upon the application.

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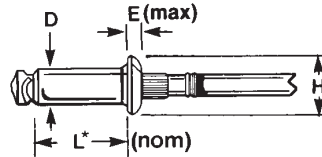
POP T-Rivets

Part Number Identification Code

EXAMPLE: To order a 3/16" Diameter, Dome Head, Aluminum Body T-Rivet with a .375" Maximum Grip and a Carbon Steel Break-Stem Mandrel.

SPECIFY:

A	D	6	375	TF	BS
Rivet Body Material	Head Style	Rivet Diameter	Max. Grip	Rivet Type	Mandrel Material and Design
A = Aluminum	D = Dome Head	in 32nds of an inch Example: 6 Equals 6/32nds (or 3/16") body diameter	in thousands of a decimal inch Example: 375 Equals .375" maximum grip.	TF = T-Rivet	BS = Carbon Steel Break-Stem Mandrel



TYPE OF RIVET	ITEM NUMBER	D RIVET BODY DIAM	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMATE STRENGTHS (lb)†	
								Shear	Tensile
Aluminum Rivet with Plated Carbon Steel Mandrel	AD6140TFBS	.187 (3/16)	.192-.196 #11	.032-.140	.447	.390	.103	950	
	AD6187TFBS			.141-.187	.510	.390	.103	1025	
	AD6250TFBS			.188-.250	.572	.390	.103	1050	600
	AD6312TFBS			.251-.312	.635	.390	.103	1100	
	AD6375TFBS			.313-.375	.697	.390	.103	1200	
	AD6437TFBS			.376-.437	.760	.390	.103	1275	
	AD6519TFBS			.438-.519	.822	.390	.103	1350	
	AD8140TFBS	.250 (1/4)	.257-.261 F	.032-.140	.500	.510	.126	1425	
	AD8187TFBS			.141-.187	.552	.510	.126	1575	
	AD8250TFBS			.188-.250	.615	.510	.126	1650	
	AD8312TFBS			.251-.312	.677	.510	.126	1775	1100
	AD8375TFBS			.313-.375	.740	.510	.126	2050	
	AD8437TFBS			.376-.437	.802	.510	.126	2150	
	AD8519TFBS			.438-.519	.865	.510	.126	2325	
AD8620TFBS	.520-.620	.937	.510	.126	2400				



To Order Call: 708-447-4500 or Outside Illinois 800-837-8707

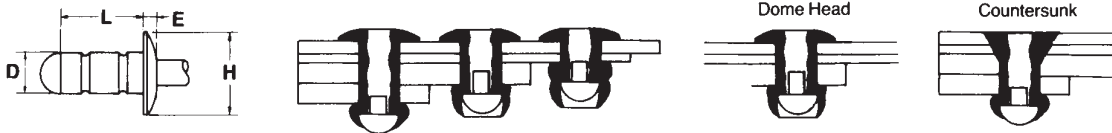
Pop Rivets - Bulk Quantity

SIZE	HEAD STYLE	CARTON QTY		SIZE	HEAD STYLE	CARTON QTY
4-2	Dome	10m		6-2	Dome Closed-End	5m
4-4	Dome	10m		6-4	Dome Closed-End	5m
4-6	Dome	10m		6-6	Dome Closed-End	5m
6-2	Dome	5m		6-8	Dome Closed-End	5m
6-4	Dome	5m		8-4	Dome Closed-End	2m
6-6	Dome	4500		8-6	Dome Closed-End	2m
6-8	Dome	4m		6/40	Dome T-Rivet	4500
6-10	Dome	4m		6/87	Dome T-Rivet	4300
6-12	Dome	3m		6250	Dome T-Rivet	4300
6-14	Dome	3m		6312	Dome T-Rivet	4m
6-16	Dome	2500		6375	Dome T-Rivet	3600
8-4	Dome	2m		6437	Dome T-Rivet	3500
8-6	Dome	2m		6519	Dome T-Rivet	3500
8-8	Dome	2m		8140	Dome T-Rivet	2600
8-10	Dome	2m		8187	Dome T-Rivet	2400
8-12	Dome	1500		8250	Dome T-Rivet	2m
8-16	Dome	1500		8312	Dome T-Rivet	2m
6-4	Large Flange	3m		8375	Dome T-Rivet	2m
6-6	Large Flange	2500		8519	Dome T-Rivet	2m
6-8	Large Flange	2m		8620	Dome T-Rivet	1900
6-10	Large Flange	2m				
6-12	Large Flange	2m				
6-16	Large Flange	1500				

Multi-Grip Blind Rivet

Part Number Identification

EXAMPLE: AD41-43BSMG - Aluminum, Dome Head, 1/8" Rivet with a Grip range of .039-.189, and a carbon Break Stem mandrel. LF indicated Large Flange.



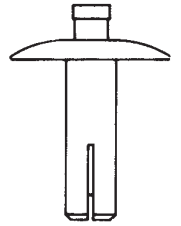
TYPE OF RIVET	ITEM NUMBER	D RIVET BODY DIAM	HOLE SIZE & DRILL NO.	GRIP RANGE, INCHES	L LENGTH UNDER HEAD	H HEAD DIAM	E HEAD HEIGHT	TYPICAL UNLIMITED STRENGTHS (lb)†	
								Shear	Tensile
Multi-Grip Rivets: Aluminum Rivets with Steel Mandrel, Domed and Countersunk Heads	AD41-43BS			.039-.189	.328	.250	.040		
	AD43-45BS	.125	.130-.142	.157-.315	.468	.250	.040	154	220
	AD41-43BSLF	(1/8)		.039-.189	.328	.375	.060		
	AD52-54BS	.156	.161-.173	.047-.252	.415	.312	.047	254	364
	AD52-54BSLF	(5/32)		.047-.252	.415	.468	.075		
	AD62-64BS			.063-.252	.440	.375	.055		
	AD62-64BSLF			.063-.252	.440	.625	.083		
	AD63-66BS	.187	.193-.205	.187-.375	.620	.375	.055	353	507
	AD66-68BS	(3/16)		.252-.504	.731	.375	.055		
	AD66-68BSLF			.252-.504	.731	.625	.083		
AK41-44BS	.125	.130-.142	.039-.252	.437	.217	.028	154	209	
	(1/8)								

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Southco Aluminum 3-G Liner Rivets

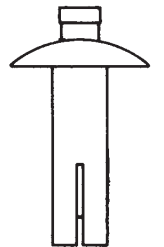
3-G Aluminum liner rivets were specifically designed for quick, trouble-free blind fastening of plywood, metal or plastic liners to trailer or truck bodes. *Furnished only in 3/16" diameters, all head diameters 5/8".



ITEM NUMBER	RIVET DIAMETER	GRIP RANGE	LENGTH UNDERHEAD	BOX QUANTITY
DR10-11-706-13	3/16	.076 to .175	9/32	500
DR10-12-706-13	3/16	.176 to .275	25/64	500
DR10-13-706-13	3/16	.276 to .375	31/64	500
DR10-14-706-13	3/16	.376 to .475	37/64	500
DR10-15-706-13	3/16	.476 to .575	11/16	500
DR10-16-706-13	3/16	.576 to .675	25/32	500
DR10-17-706-13	3/16	.676 to .775	7/8	500

Southco Aluminum Drive Rivets

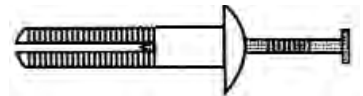
Full Brazier Head - 3/16 Diameter rivets, head measures .469
1/4 Diameter rivets, head measures .625



ITEM NUMBER	RIVET DIAMETER	MIN GRIP	NORMAL GRIP	MAX GRIP	LENGTH UNDERHEAD	BOX QUANTITY
DR38-206-02-16	3/16	.047	3/32	.140	1/4	1000
DR38-206-04-16	3/16	.078	1/8	.171	9/32	1000
DR38-206-06-16	3/16	.140	3/16	.234	11/32	1000
DR38-206-08-16	3/16	.203	1/4	.296	13/32	1000
DR38-206-10-16	3/16	.265	5/16	.359	15/32	1000
DR38-206-12-16	3/16	.328	3/8	.421	17/32	1000
DR38-208-02-16	1/4	.047	3/32	.140	1/4	500
DR38-208-04-16	1/4	.078	1/8	.171	9/32	500
DR38-208-06-16	1/4	.140	3/16	.234	11/32	500
DR38-208-08-16	1/4	.203	1/4	.296	13/32	500
DR38-208-10-16	1/4	.265	5/16	.359	15/32	500
DR38-208-12-16	1/4	.328	3/8	.421	17/32	500
DR38-108-04-16	Mod. Head 1/4	.078	1/8	.171	9/32	500
DR38-108-06-16	Mod. Head 1/4	.140	3/16	.234	11/32	500
DR38-108-08-16	Mod. Head 1/4	.203	1/4	.296	13/32	500
DR38-108-10-16	Mod. Head 1/4	.265	5/16	.359	15/32	500
DR38-108-12-16	Mod. Head 1/4	.328	3/8	.421	17/32	500

Truss Head Nylon Drive Rivets

- Durable nylon construction offers excellent strength while still remaining resilient.
- Can be used on wood, plastic, metal, concrete, fiberglass, etc.
- Plated steel pin is slotted and can be backed out with a screw driver for easy removal.
- No special tools required...install with a common hammer.



ITEM #	SIZE	BOX QTY	ITEM #	SIZE	BOX QTY
NR0310	3/16 x 1	500	NR0412	1/4 x 1-1/2	250
NR0402	1/4 x 1/2	500	NR0420	1/4 x 2	100
NR0403	1/4 x 3/4	500	NR0430	1/4 x 3	100
NR0410	1/4 x 1	500	NR0440	1/4 x 4	100



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Full Brazier Head Solid Aluminum Rivets				
SOFT ITEM #	HARD ITEM #	SIZE	BOX QTY	APPROX QTY PER LB.
	BRH63	3/16 x 3/16	1lb	720
	BRH64	3/16 x 1/4	1lb	640
	BRH65	3/16 x 5/16	1lb	576
BRS66	BRH66	3/16 x 3/8	1lb	523
BRS67	BRH67	3/16 x 7/16	1lb	480
BRS68	BRH68	3/16 x 1/2	1lb	443
BRS69	BRH69	3/16 x 9/16	1lb	411
BRS610	BRH610	3/16 x 5/8	1lb	384
BRS612	BRH612	3/16 x 3/4	1lb	338
BRS616	BRH616	3/16 x 1"	1lb	274
BRS86	BRH86	1/4 x 3/8	1lb	257
BRS87	BRH87	1/4 x 7/16	1lb	238
BRS88	BRH88	1/4 x 1/2	1lb	222
BRS89	BRH89	1/4 x 9/16	1lb	207
BRS810	BRH810	1/4 x 5/8	1lb	195
BRS812	BRH812	1/4 x 3/4	1lb	174
	BRH814	1/4 x 7/8	1lb	157
BRS816	BRH816	1/4 x 1	1lb	143
	BRH108	5/16 x 1/2	1lb	127
	BRH109	5/16 x 9/16	1lb	120
	BRH1010	5/16 x 5/8	1lb	113
	BRH1210	3/8 x 5/8	1lb	72
	BRH1212	3/8 x 3/4	1lb	66
	BRH1216	3/8 x 1"	1lb	56

Soft Rivets -
1100F Aluminum
Hard Rivets -
2117T4 Aluminum



Modified-Brazier Head Solid Aluminum Rivets				
SOFT ITEM #	HARD ITEM #	SIZE	BOX QTY	APPROX QTY PER LB.
BRM66S	BRM66H	3/16 x 3/8	1lb	649
	BRM67H	3/16 x 7/16	1lb	584
BRM68S	BRM68H	3/16 x 1/2	1lb	531
BRM610S	BRM610H	3/16 x 5/8	1lb	448
BRM612S	BRM612H	3/16 x 3/4	1lb	387
BRM86S	BRM86H	1/4 x 3/8	1lb	369
	BRM87H	1/4 x 7/16	1lb	331
BRM88S	BRM88H	1/4 x 1/2	1lb	300
BRM89S		1/4 x 9/16	1lb	274
BRM810S	BRM810H	1/4 x 5/8	1lb	253
BRM812S	BRM812H	1/4 x 3/4	1lb	218
	BRM816H	1/4 x 1"	1lb	172
	BRM108H	5/16x 1/2	1lb	169
	BRM1010H	5/16 x 5/8	1lb	145
	BRM1012H	5/16 x 3/4	1lb	128
	BRM1210H	3/8 x 5/8	1lb	91
	BRM1212H	3/8 x 3/4	1lb	81




Universal Head Solid Aluminum Rivets				
SOFT ITEM #	HARD ITEM #	SIZE	BOX QTY	APPROX QTY PER LB.
BRU66S	BRU66H	3/16 x 3/8	1lb	633
	BRU67H	3/16 x 7/16	1lb	571
BRU68S	BRU68H	3/16 x 1/2	1lb	521
	BRU69H	3/16 x 9/16	1lb	476
	BRU610H	3/16 x 5/8	1lb	441
	BRU612H	3/16 x 3/4	1lb	382
	BRU616H	3/16 x 1"	1lb	301
	BRU87H	1/4 x 7/16	1lb	279
BRU88S	BRU88H	1/4 x 1/2	1lb	257




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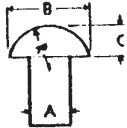
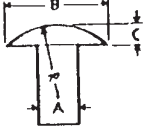
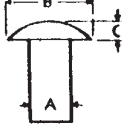
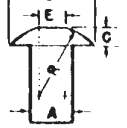


Universal Head Solid Aluminum Rivets				
SOFT ITEM #	HARD ITEM #	SIZE	BOX QTY	APPROX QTY PER LB.
	BRU89H	1/4 x 9/16	1lb	238
BRU810S	BRU810H	1/4 x 5/8	1lb	222
BRU812S	BRU812H	1/4 x 3/4	1lb	195
	BRU814H	1/4 x 7/8	1lb	174
	BRU816H	1/4 x 1"	1lb	157
	BRU1010H	5/16 x 5/8	1lb	132



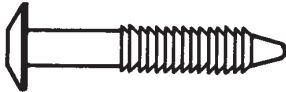
Round Head Solid Aluminum Rivets			
HARD ITEM #	SIZE	BOX QTY	APPROX QTY PER LB.
BRR88H	1/4 x 1/2	1lb	214
BRR810H	1/4 x 5/8	1lb	189
BRR812H	1/4 x 3/4	1lb	169
BRR814H	1/4 x 7/8	1lb	153
BRR128H	3/8 x 1/2	1lb	77
BRR1210H	3/8 x 5/8	1lb	69
BRR1212H	3/8 x 3/4	1lb	63



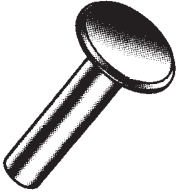
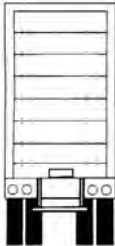
Standard Rivet Heads - Dimension in Inches													
RIVET DIA. (INCHES)	Round			Full Brazier			Modified Brazier		Universal				
													
	A	B	C	R	B	C	R	B	C	B	C	R	E
3/16		.375	.141	.195	.468	.094	.340	.390	.078	.375	.082	.164	.094
1/4		.500	.188	.260	.625	.125	.453	.468	.094	.500	.107	.217	.125
5/16		.648	.234	.325	.781	.156	.565	.625	.125	.648	.136	.272	.156
3/8		.750	.281	.391	.940	.187	.680	.781	.156	.750	.164	.328	.187

See Page 65 for setting tools.

UNI-TAP all nylon fasteners		
ITEM #	SIZE	BOX QTY
NRTO410	1/4 x 1	500
NRTO415	1/4 x 1-5/8	250



Over-Head Door Rivets		
ITEM #	SIZE	BOX QTY
MIADRO410	1/4 x 1	100
MIADRO411	1/4 x 1 1/8	100
MIADRO414	1/4 x 1 1/4	100
MIADRO412	1/4 x 1 1/2	100

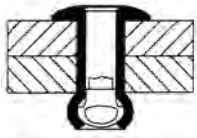
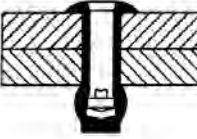
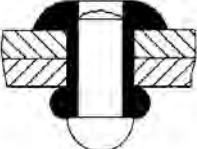
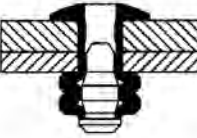
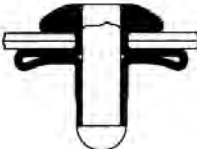
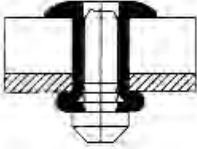
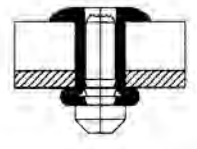
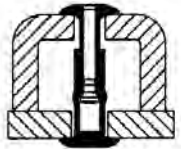




Use AJT4508 to set.



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Avdel Cherry

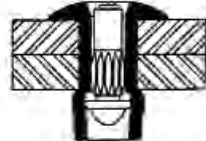

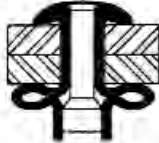
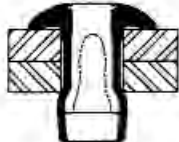


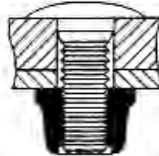
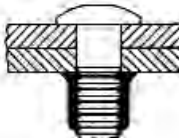
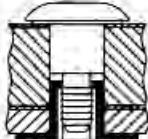
Breakstem Fastening	
DESCRIPTION	
<p>N Rivet™ Non structural blind breakstem rivet designed for a wide range of applications. Available in a variety of material and combinations with low profile, large flange or countersunk head styles.</p>	
<p>Closed End Rivet Blind breakstem sealed body rivet designed to prevent passage of vapor or liquid through the placed fastener. Mandrel will not dislodge into the workpiece.</p>	
<p>Avex® The original multi-grip blind breakstem rivet. Positive stem retention, complete hole fill and wide grip range are some of the unique benefits offered.</p>	
<p>Stavex® Multiple grip all-steel breakstem rivet. Unique crimp design provides wide grip range and smooth bubble formation on tailside. Available in low profile, large flange, and countersunk head styles.</p>	
<p>Bulbex® All aluminum corrosion resistant fastener designed for assemblies using soft, brittle, or thin materials. Three petal formation compensates for oversized or irregular holes.</p>	
<p>Avinox® II All-stainless steel bulbing breakstem rivet. Ideal for use in corrosive or adverse environmental conditions. Good clamp-up provides tight and secure joint without crushing parent material.</p>	
<p>Avibulb® All-steel bulbing breakstem rivet. Excellent clamp-up and superior shear and tensile strength result in a vibration resistant joint. Smooth bubble formation is ideal for thin backside material.</p>	
<p>Cherrymate® A two piece non-structural fastening system for extra-long grip applications</p>	
<p>T-Lok™ A cost effective and efficient method of attaching metal to wood, FRP or other soft material without through holes.</p>	



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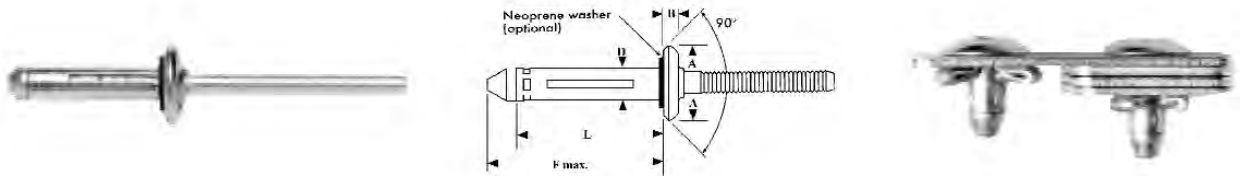
Avdel Cherry

Structural Fastening

DESCRIPTION	
<p>Q™ Rivet Internal friction lock with positive retention. Good shear strength. Provides moderate hole fill and a weather-resistant feature. Available in a variety of materials and headstyles.</p>	
<p>T™ Rivet Superior clamp-up where there is a sheet separation. Vibration resistant. Good shear and tensile. External locking feature requires special nosetip.</p>	
<p>Klamptite® Rivet (Structural) External locking feature requires special nosetip. Provides good vibration resistance. Exceptional clamp-up strength. Wide grip range. Three-petal formation compensates for oversized or irregular holes.</p>	
<p>Monobolt® Rivet Positive external locking feature. Requires special nosetip. Good vibration and water resistance. Superior hole fill and clamp-up. Available in a variety of material and headstyles.</p>	
<p>Interlok® Rivet Positive internal mechanical locking feature with superior vibration and water resistance. Available in a variety of materials and headstyles.</p>	
<p>Hemlok® Rivet High shear strength, large blind-side footprint for use in thin sheet or brittle material applications. Available in steel and aluminum.</p>	
<p>Maxlok® Lockbolt A versatile lockbolt with an extensive grip range. Available in a variety of headstyles. Available in steel and aluminum.</p>	
<p>Avdelok® Lockbolt A high-strength, vibration-resistant lockbolt. Available in a variety of headstyles and materials.</p>	
<p>Avtainer II® /Avtainer Wide bearing headstyle for Fiberglass Reinforced Plywood (FRP) and composites. Available with encapsulated head in various colors.</p>	

To Order Call: 708-447-4500 or Outside Illinois 800-837-8707





Structural Fastening

DESCRIPTION

How The Bulb-Tite Works:

During installation, the rivet body folds into three separate legs, forming the blind-side upset head. The Bulb-tite mandrel breaks off *flush with the rivet head. *Flush mandrel break requires use of special Bulb-tite installation tool nose tip.

Weather Tite:

A special nose tip on the rivet installation tool crimps a crown feature on the rivet head. This crown/crimp effectively seals the rivet bore off from intrusion of dirt and moisture. Adding the optional washer to the Bulb-tite, creates an additional seal around the perimeter of the rivet head to stop moisture from intruding beneath the rivet head.

High Strength:

Another benefit of the Bulb-tite rivet's retained mandrel core is the added strength it provides. Bulb-tite rivets are less prone to failure in high shear loads.

High Clamping:

The large three-legged upset head evenly distributes the Bulb-tite rivet's high clamp load over a broader bearing surface than do conventional blind rivets. This enables soft, thin, ductile and even brittle materials to be securely clamped without deformation, cracking or other damage to the application.

Hard-To-Fasten Applications:

Bulb-tite rivets function well in materials where other fasteners fail. The folded legs individually conform to curved surfaces enabling fastening onto pipes, corrugations and other challenging shaped applications. Oversized or elongated holes can be adequately covered by the large leg formations to resist pull through under stress in high tension-load applications.

Multi-Grip Capability:

Each Bulb-tite handles a wide variation in material thickness. Most sizes fasten over a 1/4" thickness range. Fewer rivet sizes may be required resulting in reduced inventory requirements and simplified fastener selection.

Choice of Finished Appearance:

Bulb-tite rivets are offered in a variety of head styles including: Standard Dome, Low Profile, Large Flange and Countersunk. Color matched plastic finish caps can be snapped onto certain Bulb-tite head styles to conceal installed rivet heads. The unique Shaveable Head Bulb-tite was specifically designed for use in heavy truck and trailer applications where solid rivets are used. They are ideal for repair of solid riveted assemblies where access to the application's blind side may be no longer accessible. The Shaveable Bulb-tite rivet head is finished using a special head-shaving tool. Shaved Bulb-tite rivet heads then match the appearance of solid rivets in the assembly.

Material Choices:

The standard Bulb-tite rivets are made of aluminum alloy, providing a durable non-rusting fastener that can withstand weather-related corrosion. Some Bulb-tite sizes are also available in steel and monel materials where higher strength is required.

Olympic Bulb-Tite Rivets

Aluminum Rivet/Aluminum Mandrel

HEAD STYLE	RIVET DIA. (NO.)	GESIPA PART (NO.)	GRIP RANGE INCHES	HOLE DRILL (NO.)	Dimensions (Inches)					Typ. Strengths (lbs.)	
					D MAX.	B MAX	A	L MAX	F MAX	SHEAR	TENSILE
Countersunk Head	3/16"	RV6601-0604	.106-.250	.209-.221	.195-.205	.103	.340	.770	.935	740	460
		RV6601-0606	.187-.375	#4		Ref.	Min.	.895	1.060		
		RV6601-0608	.312-.500					1.020	1.185		
	1/4"	RV6601-0610	.437-.625					1.145	1.310	1100	675
		RV6601-0612	.563-.750					1.455	1.435		
		RV6601-0804	.150-.250	.250-.263	.246	.147	.452	.815	1.005		
Low Profile Flat Head	5/32"	RV6602-0504	.125-.250	.162-.167	.161	.047	.359-.375	.790	.862	465	245
		RV6602-0506	.187-.375	#20	Max.			.852	.987		
		RV6602-0508	.250-.500					.977	1.112		
	3/16"	RV6602-0604	.125-.250	.209-.221	.195-.205	.062	.430-.455	.770	.935	740	460
		RV6602-0606	.187-.375	#4				.895	1.060		
		RV6602-0608	.250-.500					1.020	1.185		
Dome Head Protruding Crown	5/32"	RV6604-0504	.067-.250	.162-.167	.161	.074	.335-.350	.785	.925	465	245
		RV6604-0508	.250-.500	#20	Max.			.972	1.112		
		RV6604-0603	.050-.187	.209-.221	.195-.205	.093	.430-.455	.707	.844		
	3/16"	RV6604-0604	.062-.250	#4				.770	.907	740	460
		RV6604-0606	.187-.375					.895	1.032		
		RV6604-0608	.312-.500					1.020	1.157		
1/4"	RV6604-0610	.437-.625					1.145	1.282	1100	675	
	RV6604-0612	.563-.750					1.270	1.407			
	RV6604-0804	.062-.250	.250-.263	.246	.118	.555-.565	.815	1.005			
Large Flange Prot. Crown	9/32"	RV6603-0903	.032-.187	.308-.327	.295-.304	.150	.610-.62	0.863	1.000	1500	1100
		RV6603-0906	.032-.375	5/16				1.110	1.325		
		RV6603-0910	.250-.625					1.360	1.575		
	3/16"	RV6603-0912	.375-.750					1.485	1.700	1500	1100
		RV6605-0906	.042-.375	.308-.327	.295-.304	.150	.720-.765	1.110	1.325		
		RV6605-0910	.250-.625	5/16				1.360	1.575		
Low Profile Head Recessed Crown	9/32"	RV6605-0912	.375-.750					1.485	1.700	1500	1100
		RV6606-0603	.050-.187	.209-.221	.195-.205	.099	.446-.492	.707	.872		
		RV6606-0604	.062-.250	#4				.770	.935		
	3/16"	RV6606-0606	.187-.375					.895	1.060	740	460
		RV6606-0608	.312-.500					1.020	1.185		
		RV6606-0610	.437-.625					1.145	1.310		
1/4"	RV6606-0612	.563-.750					1.270	1.435	1100	675	
	RV6606-0804	.040-.250	.250-.263	.246	.116	.535-.550	.815	1.005			
	RV6606-0806	.125-.375	1/4	Max			.940	1.130			
Shaveable Brazier Head *	5/32"	RV6607-0505	.020-.312	.162-.167	.161	.077	.296-.328	.800	.920	465	245
		RV6607-0606	.050-.375	#20	Max.			.895	1.060		
		RV6607-0608	.050-.500	#4				1.020	1.185		
	3/16"	RV6607-0808	.050-.500	.250-.263	.246	.125	.446-.492	1.065	1.255	740	460
		RV6607-0808	.050-.500	1/4	Max.			1.065	1.255		
		RV6607-0808	.050-.500	1/4	Max.			1.065	1.255		

* To order Rivet Shaver use part # OLYTHS3106B.

Steel Rivet/Steel Mandrel

Countersunk Head	1/4"	RV6671-0804	.150-.250	.250-.263	.246	.147	.477-.485	.915	1.005	1835	1000
		RV6671-0806	.187-.375	1/4	Max.	Ref.		1.040	1.130		
		RV6671-0808	.250-.500					1.165	1.355		
Dome Head Recessed Crown	1/4"	RV6676-0804	.040-.250	.250-.263	.246	.116	.535-.550	.815	1.005	1850	1025
		RV6676-0806	.125-.375	1/4	Max			.940	1.130		
		RV6676-0808	.250-.500					1.065	1.255		
		RV6676-0810	.375-.625					1.190	1.380		

To Order Call: 708-447-4500 or Outside Illinois 800-837-8707



Olympic Bulb-Tite Rivets

Monel Rivet/Stainless Steel Mandrel

HEAD STYLE	RIVET DIA. (NO.)	GESIPA PART (NO.)	GRIP RANGE INCHES	HOLE DRILL (NO.)	Dimensions (Inches)					Typ. Strengths (lbs.)	
					D MAX.	B MAX.	A	L MAX.	F MAX.	SHEAR	TENSILE
Dome Head	1/4"	RV6696-0804	.040-.250	.250-.263	.246	.116	.535-.550	.815	1.005	2100	1455
Recessed		RV6696-0806	.125-.375	1/4	Max.			.940	1.130		
Crown		RV6696-0808	.250-.500					1.065	1.255		
		RV6696-0810	.375-.625					1.190	1.360		

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<p>Olympic Bulb-Tite</p> <p>Rivet Material</p> <p>0 - Aluminum</p> <p>7 - Steel</p> <p>9 - Monel</p>	<p>Washer for Weather Resistance</p> <p>Maximum Grip (in 1/16")</p> <p>Nominal Diameter (in 1/32")</p> <p>Head Style</p> <p>1 - Countersunk</p> <p>2 - Flat Head</p> <p>3 & 9 - Dome Head (Protruding Crown)</p> <p>4 - Dome Head (Protruding Crown)</p> <p>5 - Large Flange Head</p> <p>6 - Dome Head (Recessed Crown)</p> <p>7 - Dome Head (Shaveable)</p>
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DESCRIPTION	ITEM #	DESCRIPTION	ITEM #
	RV6601		RV6602
Countersunk Head (82°)		Low Profile Flat Head	
	RV6603 & RV6604		RV6605
Dome Head (Protruding Crown)		Large Flange Head (Protruding Crown)	
	RV6606, RV6676 & RV6696		RV6607
Dome Head (Recessed Crown)		Shaveable Brazier Head	

A - Body Diameter • B - Head Height • D - Head Diameter • L - Rivet Body Length • F - Blind Side Protrusion



To Order Call: 708-447-4500 or Outside Illinois 800-837-8707

Olympic Bulb-Tite Rivets

Plastic Finish Caps



Optional plastic finish caps are available for use with 3/16" and 1/4" diameter RV6604 series Bulb-tite. These caps snap onto installed rivet heads to provide a more finished appearance. Finish caps can be ordered to color match applications such as painted roofs or building facia.



Shaveable Series

The Shaveable series of Bulb-tite rivets are designed for use in applications where solid "bucked" type rivets are commonly used such as truck/trailer body assembly or repair. The Shaveable Bulb-tite simplifies repairs made to solid riveted assemblies, as rivet replacement does not require access to the blind side of the application. The Bulb-tite's large blindside footprint functions well in rivet holes that have become elongated or too large to allow use of a solid rivet. Simply install the Bulb-tite and finish the rivet head with an Olympic head-shaving tool. The shaved head profile perfectly matches the solid brazier head rivets used elsewhere in the assembly. Shaveable Bulb-tites are available in 5/32", 3/16" and 1/4" diameters and can be installed with most standard blind rivet tools. A special tool nose tip is not required. The installed rivets mandrel is designed to break high, leaving an exposed mandrel plug extending above the set fastener's head.



1. PROTRUDING MANDREL IS SNIPPED FLUSH WITH RIVET'S HEAD.



2. PROPER SIZED SHAVER TOOL, INSTALLED IN A STANDARD 1/4" DRILL, SHAVES RIVET HEAD.



3. SHAVED BULB-TITE RIVETS MATCH SOLID RIVETS PERFECTLY!

To Order Call: 708-447-4500 or Outside Illinois 800-837-8707





Olympic Mega-Grip Rivets

DESCRIPTION

High Strength:

Mega-Grip rivets provide higher shear and tensile strengths when compared to standard blind rivets. Fewer fasteners can be used per assembly, adding to overall savings.

Wide Grip Range:

A single Mega-Grip can replace up to five standard blind rivets due to its expanded grip range capability that adjusts to variations in application thickness.

Locked Mandrel Core:

Mega-Grip's robust mandrel locking feature keeps the rivet's mandrel core securely locked within the installed rivet for added strength.

High Clamp-Up:

The greater clamping force generated by the Mega-Grip helps to securely close gaps between application materials for tighter assemblies.

Hole Filling:

During installation the Mega-Grip's rivet body expands radially within the application materials, resulting in improved sealing and higher joint integrity.

Weather Tight:

The Mega-Grip resists leakage due to the hole filling action and retained mandrel core that helps to seal out unwanted moisture from entering the assembly.

Flush Break Mandrel:

Mandrels consistently break off flush with the installed rivet heads, providing a smooth finished appearance.

Standard Tools:

Some structural rivet designs require installation tools to be equipped with special nose tips in order to lock the rivet's mandrel core in place. These tips frequently wear, resulting in installed rivets that can lose their mandrel cores. The Mega-Grip is installed using standard installation tools, eliminating the need for frequent and costly replacement of tool nose tips.

Material Choices:

Mega-Grip rivets are available in Aluminum, Steel and Stainless Steel versions. (Stainless Steel Mega-Grip is special order only.)

Mega-Grip rivets are used in high vibration applications such as the assembly of chassis for industrial air conditioning systems, heavy truck bodies and automotive assemblies.



To Order Call: 708-447-4500 or Outside Illinois 800-837-8707